

48

21.25

DART AEROSPACE LTD	Work Order:	19975
Description: Basket Modification Kit	Part Number:	DSI 9268-011
Dwg: DSI 9268 Rev. B; D3230 Rev. A1	Qty:	2
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	[Signature]	03.11.19	2
2	DC	Photocopy bluefile and create labels per PPP DSI 9268-011 CHG002 UK 47 KJ	[Signature]	03.11.24	2
3	WS	Cut 3/4 x 3/4 square tubing as per Dwg D3230 Material: 304/316 SS Tube 0.065" wall (M304TS0.750W.065) Batch: M13926 Identify for D3230-041	[Signature]	03/11/21	2
4	WS	Fabricate basket wedge assembly as per D3230 Pick: Qty Part Number Description Batch 2 D2327-3 Spacer Bushing B17368 5sf M304EX0.75-16F Mesh M13804 Identify as D3230-041	[Signature]	03/11/21	2
5	QC5/9	Inspect work to Step 4	[Signature]	03.11.24	2
6	FP	Powder Coat Gloss White (Ref: 4.3.5.2) as per QSI 005 4.3	[Signature]	03.11.24	2
7	QC3	Inspect Powder Coat	[Signature]	03.11.24	2
8	PK	Pick: Packing Kit Qty Part Number Description Batch 5 ✓ AN4-17A Bolt M12692 5 ✓ AN960JD416 Washer M13356 5 ✓ MS21042L4 ✓ Nut (or -4) M13926 1 ✓ DSI 9053-011 Hinge Change Kit B19976	[Signature]	03-11-25	2
9	QC4	Inspect Kit 100% for completeness on the W/O	[Signature]	03-11-25	2
10	PK	Identify and pack for shipping as per PPP DSI 9268-011	[Signature]	03-11-25	2
11	AC	Cost / part 300.48	[Signature]	03-11-26	2
12	DC	Close W/O 300.48 Inspect Level 21	[Signature]	03.11.26	2
Rev	Date	Change	Revised By	Approved	
A	03.10.29	New issue	KJ/DS		
B	03.11.19	Kit redesign	KJ/DS		

RELEASED

03-11-19

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____

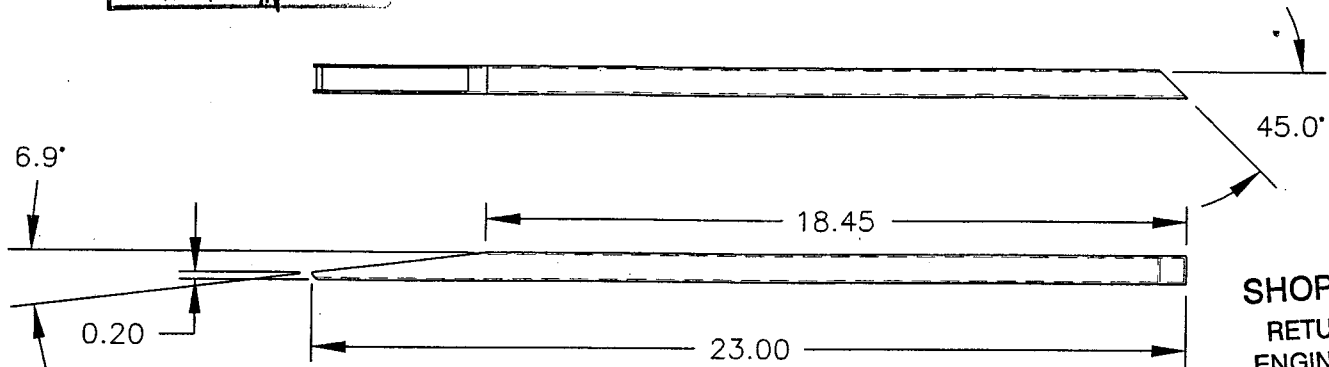




DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3230	REV. A SHEET 2 OF 2
DATE 03.10.31		TITLE BASKET WEDGE ASSEMBLY	SCALE 1:5

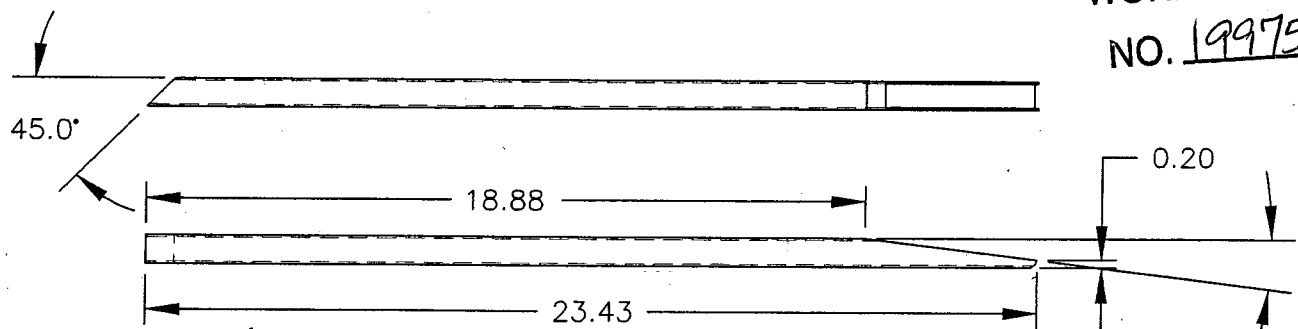
RELEASED

03.11.19 *[Signature]*

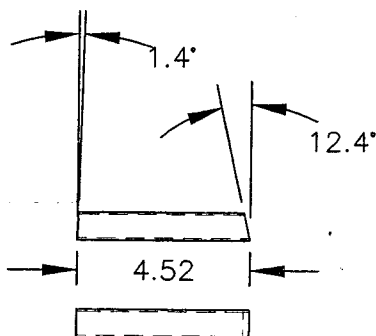


D3230-1 RIB (SHOWN)
D3230-2 RIB (OPPOSITE)

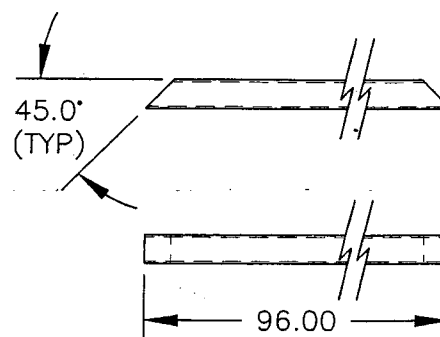
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 19975



D3230-3 RIB (SHOWN)
D3230-4 RIB (OPPOSITE)



D3230-5 RIB



D3230-7 RIB

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 18, 2003
02:32 pm

Work Order No : 0019975
Project Name : *DSI 9268-011
Project For : WK348
Work Order Type : Main
Main WO Number :
House Part Number : *DSI 9268-011
Description : Basket Modification Kit
Manufactured : Yes
Amount Req'd : 2
Amount Done : 0
Start Date : 11-18-03
Est Finish Date : 11-26-03
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00